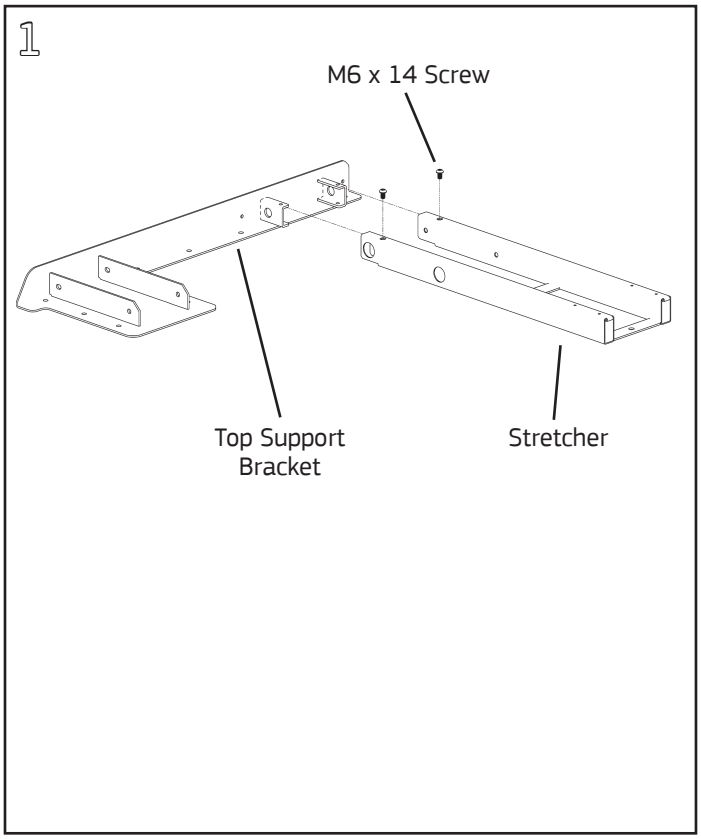
Fortis Pro Table

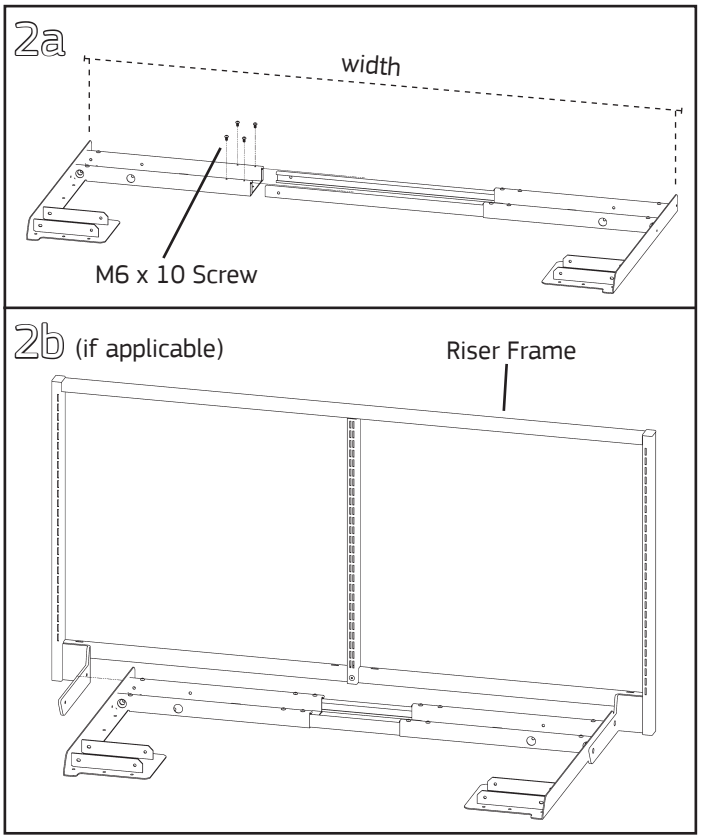
Product Numbers
- FPEC
- FPEG

Hardware Pack: N/A

Required Tools
- ¾" open ended wrench
- 4mm Allen wrench (provided in hardware pack)
- #2 Phillips bit and drill



Step 1: Begin by locating the top supports and stretcher tubes. Slide the stretcher tubes over the C shaped tabs on the top support and install two M6 X 14 screws (the longer of the machine screws) through the stretcher and into the threaded holes on the top support. Repeat this process so there is a left and right hand assembly.



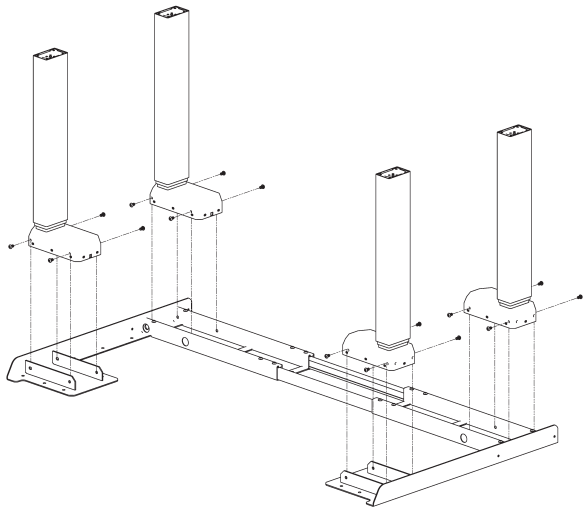
Step 2a: Locate the two lipped channels and slide them into the open end of the stretcher tubes with the open face of the channels facing inwards, towards each other. Loosely install eight M6 X 10 screws (the shorter machine screw) into the threaded holes on top of each stretcher tube.

Step 2b: If installing a Riser Frame use the frame to set the width between the top supports. If not, reference the table below for recommended stretcher tube width. Once the correct width has been set, ensure the channels are centered in their tubes and fully tighten the screws.

Normal Width	Stretcher Width Dimension
48	41 ⅜"
60	53 ⅜"
72	65 ⅜"
96	89 ⅜"

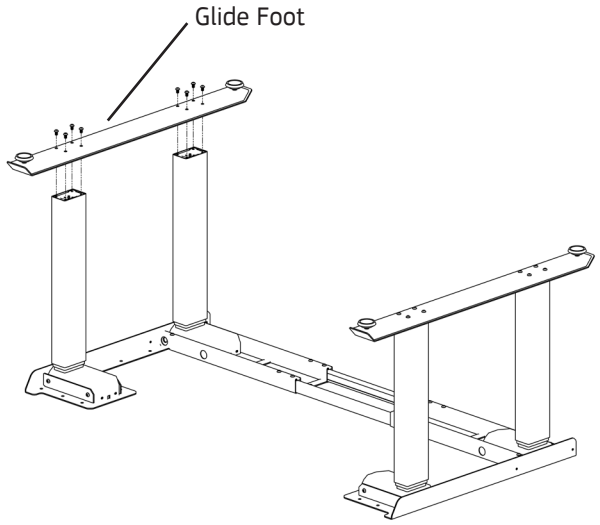
Fortis Pro Table

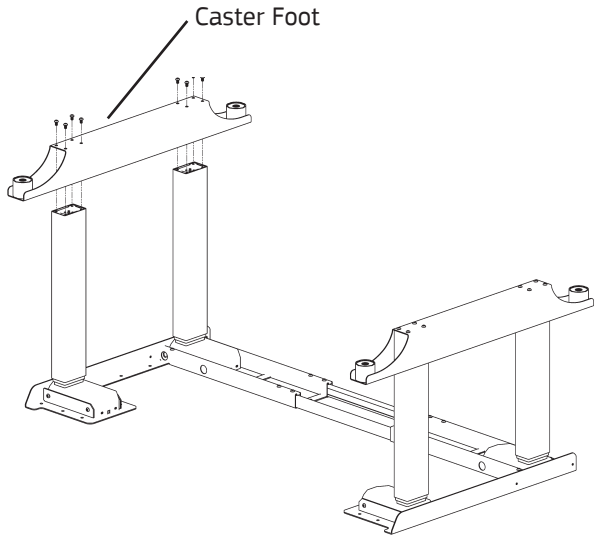
3



Step 3: Place two table legs between the stretcher tubes at the back of the table and two legs between the vertical plates at the front of the table. Install four M6 X 10 machine screws through the stretcher and into the threaded holes in each leg and fully tighten.

4

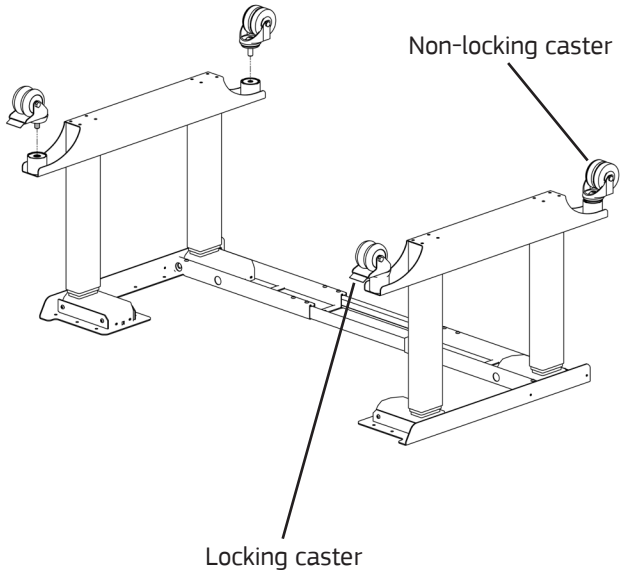




Step 4: Locate the foot of the table (caster or glide depending on purchase) and insert the table legs into the rectangular cutouts on each end. Install and fully tighten four M6 X 14 screws through holes in the foot and into each leg (sixteen total).

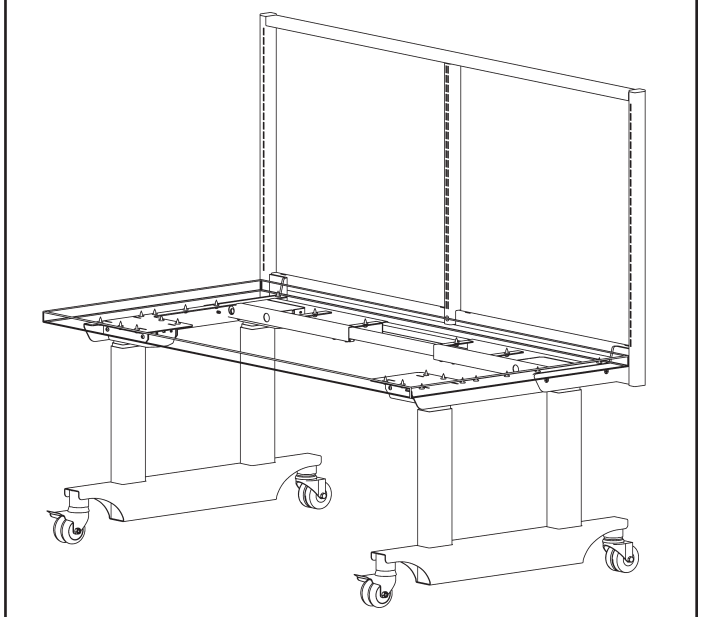
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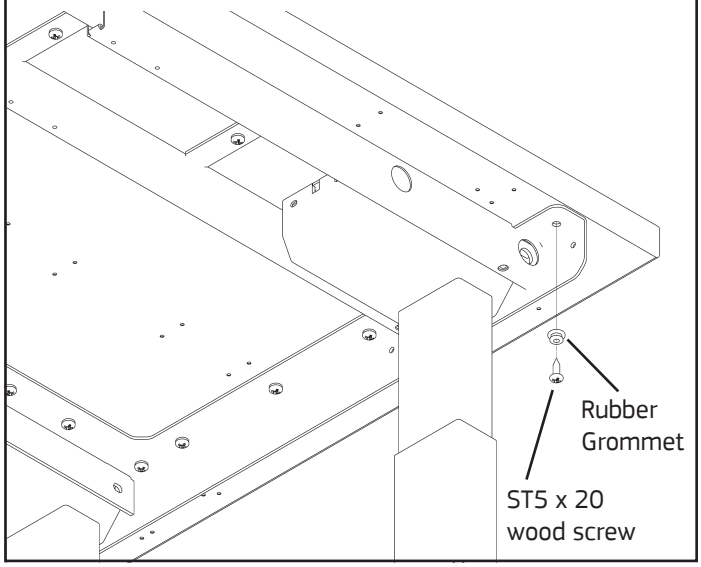
5



Step 5: If constructing a caster foot table, locate two locking (for front of table) and two non-locking (for rear of table) casters. Use a ¾" open ended wrench to tighten the caster bolts into the threads of each foot.

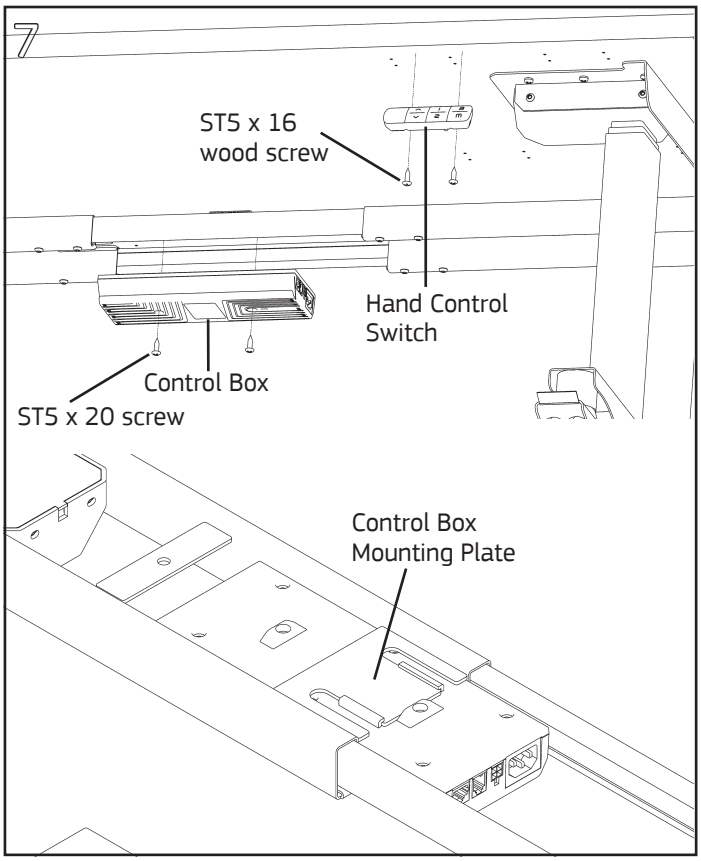
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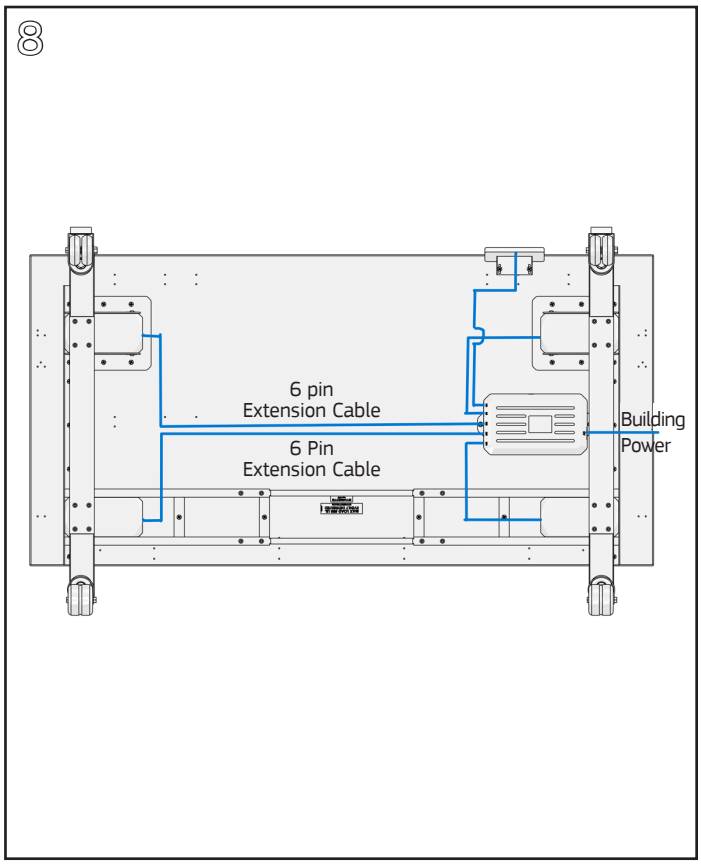


Step 6: Turn the table over into the upright position and install the Riser Frame (if applicable) according to its instruction (16032911-01). Next, locate (24) rubber grommets provided with the table and install them into the holes on the top surface of the table base. Lift the work surface onto the table and align it as desired. It is recommended the surface be installed ⅛" proud of the back of the top supports. Then, secure the surface to the table using (24) ST5 X 20 wood screws. (do not tighten past 25 in.-lbs.)

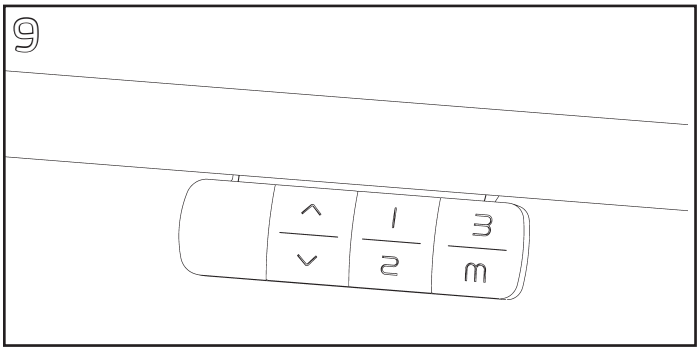
Fortis Pro Table



Step 7: Determine your preferred location for the control box and hand switch (ensure these locations are within the reach of the provided 6-pin mounting cables). Use the shorter ST5 X 16 wood screws to mount the hand switch and the remaining ST5 X 20 screws to mount the control box. ***Note:*** Work Surfaces do not have predrilled holes for the control box or hand switch.



Step 8: Locate the power cable and two 6-pin extensions provided with the unit and wire them as follows. Each of the 4 legs will be plugged into one of the M1, M2, M3, M4 ports (two extension cables have been provided so that the two legs furthest from the control box can reach). The hand switch's cable is plugged into the port labeled HS, and the power cord is plugged into the AC port. The wires may now be routed and organized as desired.



Step 9: Plug the power cable into an outlet. Press and hold the down arrow button on the hand switch until the table stops moving at the lowest position. Press and hold the down button again, the table will move down slightly then up slightly. Release the down button. The table is now calibrated and ready for use.