Phenolic Worksurfaces

A. Worksurface Support Brackets, All Symbiote Tables:

Product Numbers
- TSP

Required Tools
- #18 drill bit
- #2 Phillips Screwdriver, Cordless Drill/Driver
- Surface Mounting Screws

To secure worksurface to brackets or table base, use provided surface mounting screws (#10-24).

Use provided pilot holes on the underside of surface. If pilot holes are not provided, they may be added using a #18 drill bit. For surfaces of 1" or greater thickness, drill to a depth no greater than ¾" into the underside of the surface. Drill one pilot hole for each mounting point of the surface mounting bracket. Insert and tighten one screw per pilot hole, tightening completely.

B. Casework:

Product Numbers
- LUTP

Required Tools
- 100% Silicone Adhesive

Mechanical fasteners are not a recommended means of attachment for this application.

Secure phenolic worksurface using 100% silicone adhesive. Areas that adhesive will contact must be clean and free of contaminants. Apply a liberal bead of 100% silicone adhesive to mounting face of supports to which surface will mount. Place surface in desired location. IMPORTANT NOTE: The adhesive will set firmly and breaking this bond will be extremely difficult. Ensure room temperature is 60°F or greater for best results. (Refer to silicone adhesive manufacturer's instructions for specific application recommendations.) Clamp in place and wipe away any excess adhesive. Follow silicone adhesive manufacturer's recommendation for cure time. Remove clamps after adhesive has cured.

C. Backsplashes:

Product Numbers
- BSP4

Required Tools
- 100% Silicone Adhesive

Mechanical fasteners are not a recommended means of attachment for this application.

Secure phenolic backsplash using 100% silicone adhesive. Areas that adhesive will contact must be clean and free of contaminants. Apply a liberal bead of 100% silicone adhesive to mounting face of supports to which surface will mount. Place backsplash in desired location. IMPORTANT NOTE: The adhesive will set firmly and breaking this bond will be extremely difficult. Ensure room temperature is 60°F or greater for best results. (Refer to silicone adhesive manufacturer's instructions for specific application recommendations.) Clamp in place and wipe away any excess adhesive. Follow silicone adhesive manufacturer's recommendation for cure time. Remove clamps after adhesive has cured.