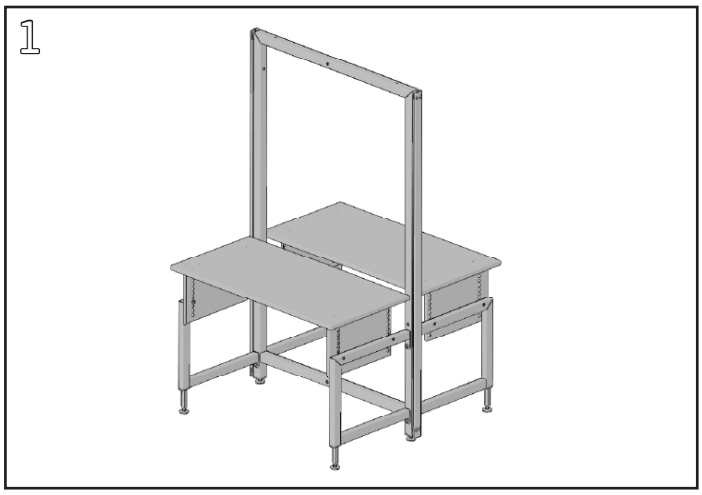
Phenolic Gap Filler

Product Numbers
- GFPxx

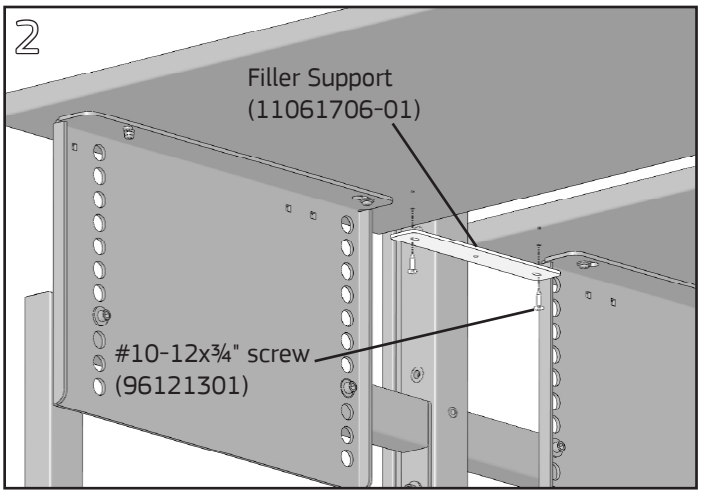
Hardware Pack: GFPHP (p/n 11061707-02) or GFPWHP (p/n 11061707-03)

Required Tools
- #2 Phillips Screwdriver and/or Phillips Bit
- Drill Bit $^{11}/_{64}$"
- Cordless Drill/Driver

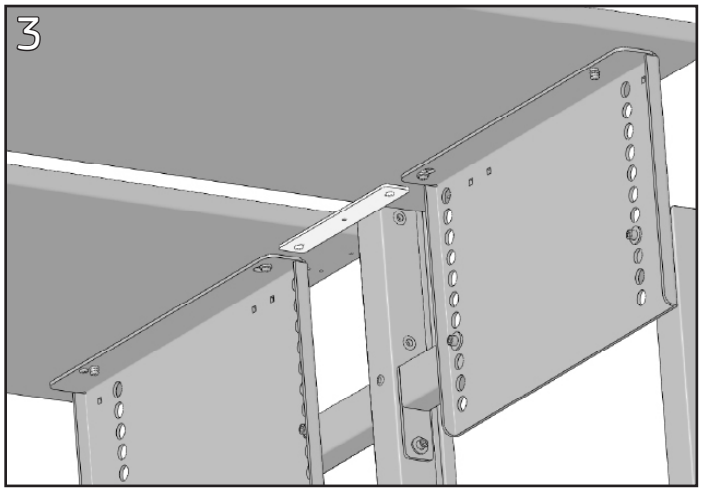
WARNING: Do not tighten the #10-12 surface screws more than 40 in-lbs. in phenolic surfaces.



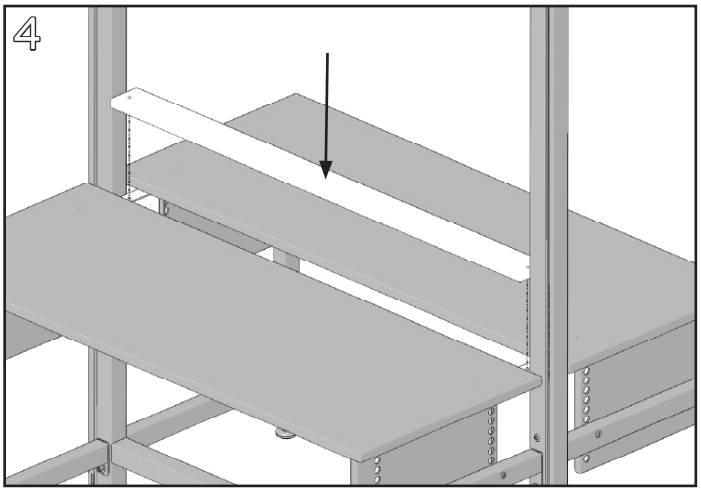
Install surfaces on the front and back of the frame per work surface support instructions.



Using two #10-12x¾" Phillips pan head screws fasten a filler support to the underside of one surface and the underside of the adjacent surface with a **#2 Phillips screwdriver** or bit with cordless driver. Surfaces have predrilled holes approximately 3¾" in from the sides of the surface for this purpose.



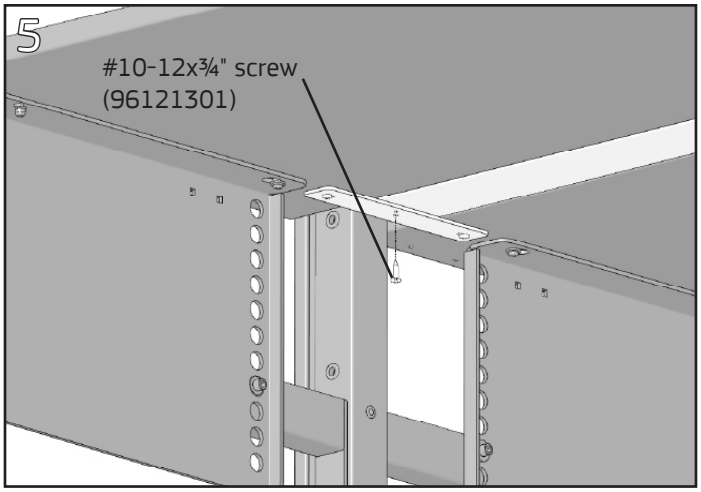
Repeat step 2 on the opposite work surface.



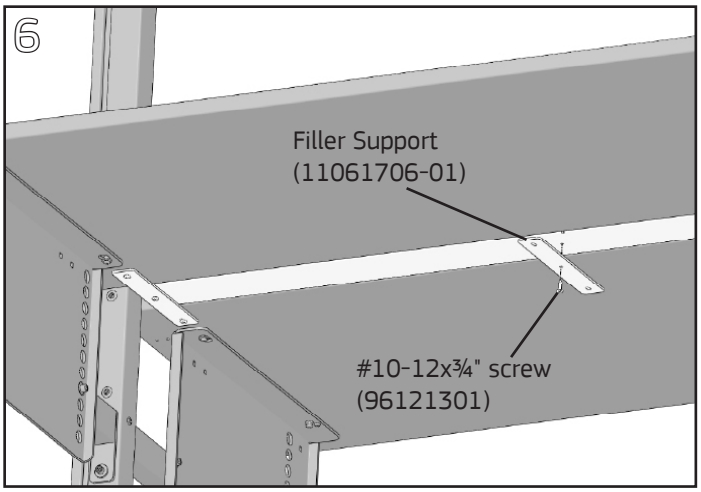
From the top of the surface, rest the gap filler on the top of the two filler supports.

Phenolic Gap Filler

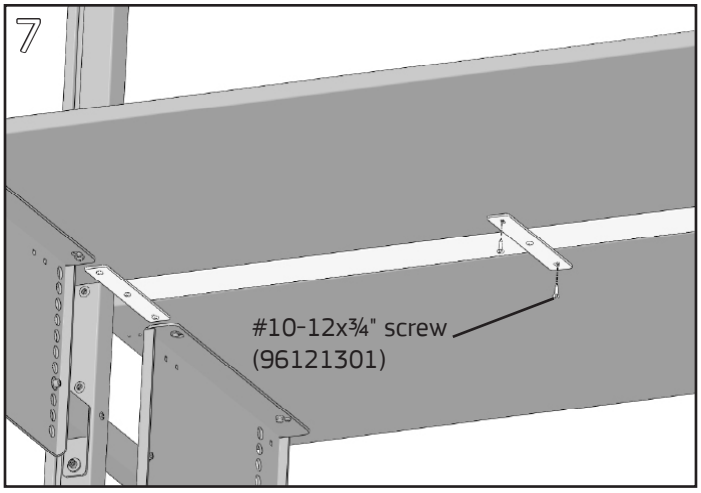
WARNING: Do not tighten the #10-12 surface screws more than 40 in-lbs. in phenolic surfaces.



Align the holes on the underside of the gap filler with the center hole in the left and right filler supports. Fasten with a #10-12x¾" Phillips pan head screw in each support.



For 48" and 60" wide surfaces, an additional filler support may be installed in the center. Attach the support to the gap filler by installing a #10-12x¾" through the center support hole into the predrilled hole in the center of the gap filler.



Mark hole locations on the underside of both surfaces to line up with the holes in the filler support. Drill 11⁄64" diameter by ½" deep pilot holes at each location using an **11⁄64" bit and cordless drill**. Secure filler support to both surfaces by installing a #10-12x¾" Phillips pan head screw in each hole.