RACK MODULES, 19" EIA

The Rack Module is designed to mount on a 24" (610) wide open frame. These instructions are written for a unit to be location at the top of a frame. The 20-unit and 12-unit can be located vertically in 1" (25) increments anywhere on the frame. The top and bottom wrappers used in the module are identical.

1. Counting three slots down from top, install hanger clips on left and right side of frame. Measuring from top of first clip install second pair of hanger clips per chart below. Make sure all clips are firmly seated in the hanger frame slots. Install a 5/16-18 x 3/8" phillips screw into top hole of each clip, leaving a 3/16" (5) gap between the screw and clip.

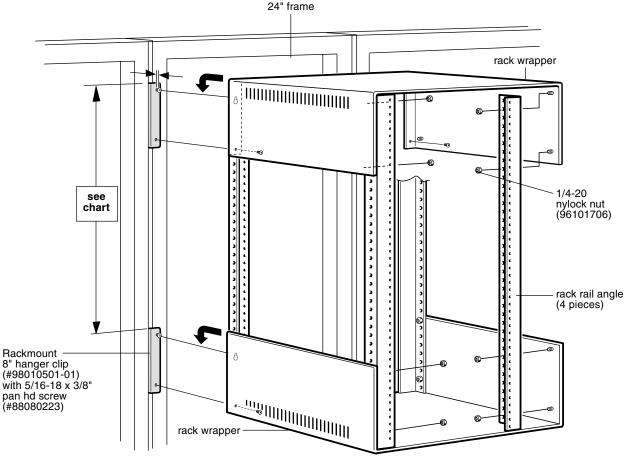
<u>Unit size</u>	space between clips
40-unit or 70" (1778)	57" (1448)
20-unit or 35" (889)	22" (559)
12-unit or 21" (533)	0

2. Align top keyhole slots of upper wrapper, sides facing down, with the top hanger clip screws. Slide down over screws to engage. Install two additional screws in lower holes. Install the bottom wrapper, sides facing up, on the bottom clips in the same manner. Securely tighten all screws.

- **3.** Position the front two rack rail angles inside and between the wrappers, with the small tapped holes facing inward and the side flange pointing toward the rear. Align thru holes in rail with forward most threaded studs in the wrappers, fasten together with 1/4-20 nylock nuts provided. Securely tighten all nuts
- 4. Repeat step 3 for the rear rack rails, except the side flange of the rack rail is pointing toward the front and use the threaded studs at the rear of the wrappers.
- **5.** Install components, i.e., shelves, electronic devices, horizontal cable duct, on to the rack rail using #10-32 x 5/8" phillips screws (RMSHP) and 1/4" ID x 1/2" OD washers (RMWHP). These fasteners are not provided with the Rack Module, they must be ordered separately.

Rack Module Hardware Pack - RMHP (#98010508-01)

Rack Mount Screw Hardware Pack - RMSHP Rack Mount Washer Hardware Pack - RMWHP



part #98010529 Rev B