

SURFACE B SUPPORT BRACKET

The Ultra Surface's load capacity is 500 pounds evenly distributed. For ease of installation, attach all surface hung components, i.e., Task Drawers, to top before installing the surface.

1. Determine surface height and proper mounting holes in support brackets.
2. Align selected holes in B Support Bracket with the 5/16-18 threaded inserts in B Frame, B Leg or C Leg Support, making sure the teardrop slot in bracket is positioned to the back. (Figure 1)
3. Attach brackets with two (2) bellville washers, placed with concave side against the bracket and two (2) 5/16-18 cap screws provide. **IMPORTANT - DO NOT Tighten screws more than 200 in-lbs.** (Figure 1)
4. Install pin & button as shown in Figure 3. Depending on location of C-Leg there is an inner and outer location to mount pin & button.
5. Slightly loosen buttons at rear of surface. Place button into large end of teardrop slot on support. Slide top back to engage. Drop surface pins into front holes of supports. Securely tighten buttons. Install #10-12 x 1" screws provided into underside of supports and surface to anchor top. (Figure 2)

Note: If you have trouble aligning the surface to the B Support Bracket, loosen the cap screws on the support brackets, install the surface and securely tighten all screws.

Note: The pins and buttons install with a #10-12 x 1-1/4" screw (88080239).

Surface B Support Bracket Hd Pk - WBPHP (#88081609)

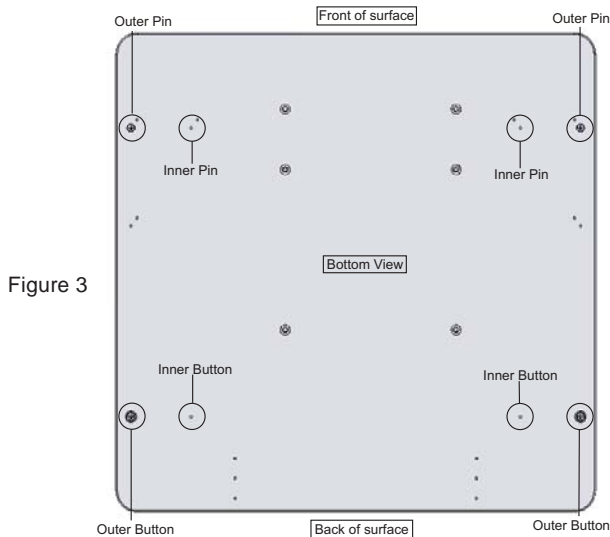


Figure 3

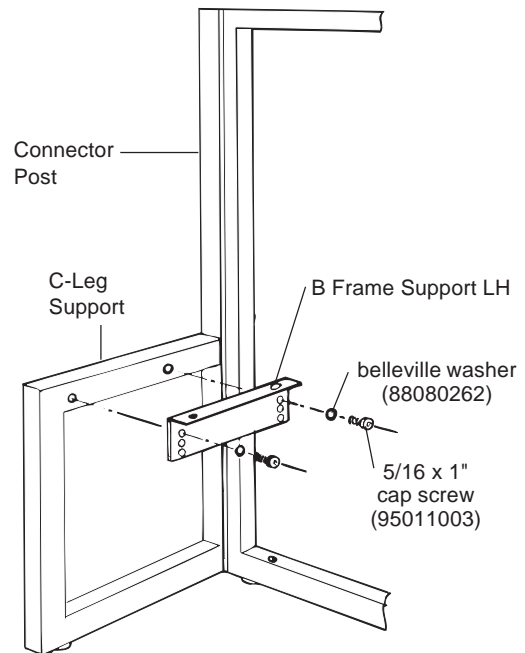


Figure 1

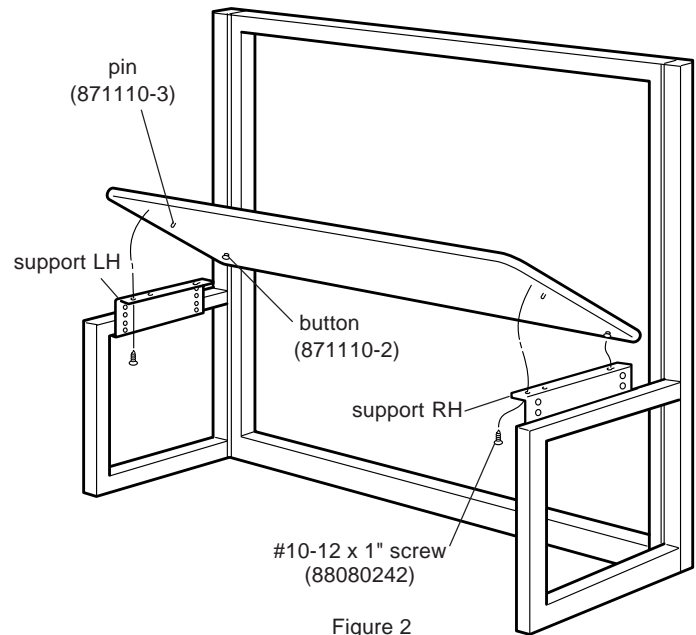


Figure 2